CM-BASEa



Continuous measurement with a compact size of Φ 90mm. Ideal for monitoring concentration of samples such as water soluble cutting oil.

A compact in-line model with simple specifications, capable of continuous measurement of samples such as water-soluble cutting oil. Capable of monitoring concentration and mixing ratio. Output is possible with recorder (DC4-20mA) or RS-232C.

Specifications	In-line Brix-Monitor CM–BASE	
Cat.No.	⊕ CM-BASEα (A) 3603 ⊕ CM-BASEα (D) 3604	
Measurement items	Brix (temperature compensation according to sucrose)	
Measurement range	0.0 to 33.0%	
Resolution	0.1%	
Measurement accuracy	±0.5%	
Temperature compensation range	10 to 50°C	
Display system	LCD	
Output method	① CM-BASEa (A) recorder output (DC4-20mA) ② CM-BASEa (D) RS-232C output	
Power supply	DC24V	
Cable	 ① CM-BASEa (A) power/analog output cable: standard length: 2m (Can be extended up to a maximum of 100m.) ② CM-BASEa (D) power/RS-232C output cable: standard length: 2m (Can be extended up to a maximum of 15m.) 	
Materials in contact with the solution	Prism: Sapphire, Prism stage: SUS316L	
Pressure resistance	0.98MPa	
Ambient temperature	5 to 40°C	
International protection class	IP64 Water resistant	
Dimensions and weight	0x0x5 9cm 920g (Main Unit only)	

Simple and easy to use

Once the unit is powered on (DC24V), the display light turns on, and the unit begins measurement. A red light indicates



Equipped with bias adjustment feature

By pressing and holding the ZERO key, the \pm 2.0 measurement value range can be adjusted.

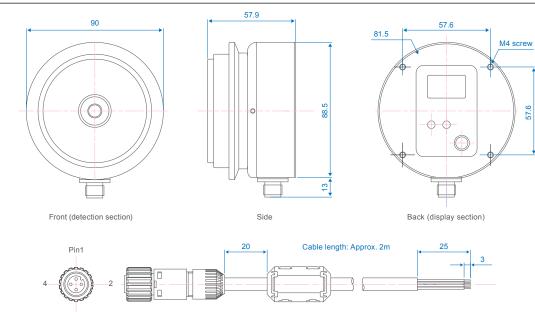


2 types of models are available, depending on the output method.

2 models: 1. The CM-BASEα (A) which outputs Brix values via DC4-20mA signals, and 2. The CM-BASE $\!\alpha$ (D) which



Dimensions (unit of length: mm)



CM-BASEa (A)

Brix values are output via DC4-20mA signals. Brix values ranging from -2.0 to 33.5% are communicated as DC ranging from 4 to 20mA, respectively. The cable can be extended to a custom length of up to 100m.

Connector pin number	Cord color	Signal
1	Red	DC24V input
4	Red / White	DC4 to 20mA output
3	Black	GND (DC24V)
2	Black / White ● ○	GND (DC4 to 20mA)

CM-BASEa(D)

Brix values are output via RS-232C. The cable can be extended to a custom length of up to 15m.

Communications	Baud r
parameters	Data le
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rate: 2400bps length: 7bit

Parity: Even Stop bit: 1bit Brix 19.5% 19.5, 20.3

Connector pin number	Cord color	Signal
1	Red	DC24V input
4	Red / White	RC-232C output
3	Black	GND (DC24V)
2	Black / White ● ○	GND (RS-232C)